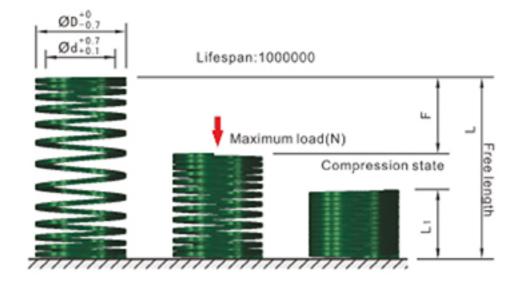


Maximum Iload calculate method:

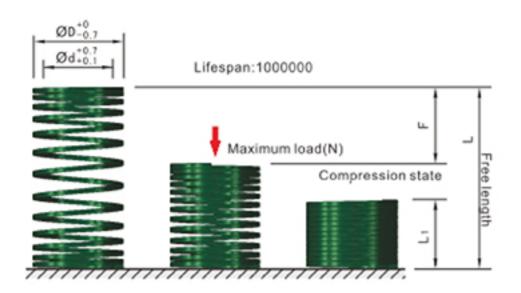
Maximum Iload=compression×spring constant N=Fmm×N/mm (kgf=N×0.101972) Maximum Iload Deviation: $\pm 10\%$ If D=70, Tolerance D: $_{1}^{+0}$ If D \leqslant 50, Tolerance L ± 0.5 If D \geqslant 55, ToleranceL $\pm 1\%$ ×L

_	T .				F=L×	19.2%	F=L×	21.6%	F=L	×24%	0 11 10
D	"	d	N/mm	(mm)	Fmm	N	Fmm	N	Fmm	N	@¥1
10 15 20 25 30	10	122.6	7.4	1.9		2.2		2.4			
			81.4	11	2.9		3.2		3.6		
			61.8	14.4	3.8		4.3		4.8		
			49	18	4.8		5.4		6		
			41.2	21.6	5.8		6.5		7.2		
	35		35.3	25.2	6.7		7.5		8.4		
	40		30.4	28.8	7.7		8.6		9.6		
	45		27.5	32.4	8.6		9.7		10.8		
10	50	5	24.5	36	9.6	235.4	10.8	264.8	12	294.2	
	55		22.6	39.6	10.6		11.8		13.2		
	60		20.6	43.2	11.5		13		14.4		
	65		18.6	46.8	12.5		14		15.6		
	70		17.7	50.4	13.4		15.1		16.8		
	75		16.7	54	14.4		16.2		18		
	80		15.7	57.6	15.4		17.3		19.2		
	90		13.6	64.8	17.3		19.4		21.6		
	15		117.1	11	2.9		3.2		3.6		
	20	6	88.3	14.4	3.8	333.4	4.3		4.8		
	25		70.6	18	4.8		5.4		6		
	30		58.8	21.6	5.8		6.5		7.2		
	35		50.0	25.2	6.7		7.5	372.7	8.4		
	40		44.1	28.8	7.7		8.6		9.6	421.7	
	45		39.2	32.4	8.6		9.7		10.8		
12	50		35.3	36	9.6		10.8		12		
12	55		32.4	39.6	10.6		11.8		13.2		
	60		29.4	43.2	11.5		13		14.4		
	65		26.5	46.8	12.5		14		15.6		
	70		24.5	50.4	13.4		15.1		16.8		
	75		23.5	54	14.4		16.2		18		
	80		21.6	57.6	15.4		17.3		19.2		
	90		19.5	64.8	17.3		19.4		21.6		
	20		120.5	14.7	3.8		4.3		4.8		
	25		96.1	18	4.8		5.4		6		
	30		80.4	21.6	5.8		6.5		7.2		
	35	7	68.6	25.2	6.7		7.5		8.4		
14	40		59.8	28.8	7.7	460.9	8.6	519.8	9.6	578.6	
14	45	,	53.9	32.4	8.6	460.9	9.7	319.6	10.8	3/6.6	
			48.1	36	9.6		10.8		10.8		
	50										
	55 60		44.1 40.2	39.6	10.6		11.8 13		13.2		
	60		40.2	43.2	11.5		13		14.4		





	DSWH-D-L				F=L×	19.2%	F=L×	21.6%	F=I	×24%	
D	L	d	N/mm	(mm)	Fmm	N	Fmm	N	Fmm	N	@¥/
	65		37.3	46.8	12.5		14		15.6		
	70		34.3	50.4	13.4		15.1		16.8		
	75	7	32.4	54	14.4		16.2		18		
14	80		30.4	57.6	15.4	460.9	17.3	519.8	19.2	578.6	
	90		26.5	64.8	17.3		19.4		21.6		
	100		24.1	72	19.2		21.6		24		
	20		157.3	14.7	3.8		4.3		4.8		
26	25		125.5	18	4.8		5.4		6		
	30		104.9	21.6	5.8		6.5		7.2		
	35				6.7		7.5		8.4		
	40		90.2	25.2			8.6		9.6		
			78.5	28.8	7.7		0.0				
	45		69.6	32.4	8.6		9.7		10.8		
40	50		62.8	36	9.6	000	10.8	070.7	12	200.0	
16	55	8	56.9	39.6	10.6	608	11.8	676.7	13.2	755.1	
	60		52	43.2	11.5		13		14.4		
	65		48.1	46.8	12.5		14		15.6		
	70		45.1	50.4	13.4		15.1		16.8		
	75		42.2	54	14.4		16.2		18		
	80		39.2	57.6	15.4		17.3		19.2		
	90		35.3	64.8	17.3		19.4		21.6		
100	100		31.4	72	19.2		21.6		24		
20 22 30 33 44 45 56 66 67 77 88	20		198.2	14.7	3.8		4.3		4.8		
	25		158.9	18	4.8		5.4		6		
	30		132.4	21.6	5.8		6.5		7.2		
	35		112.8	25.2	6.7		7.5		8.4		
	40		99	28.8	7.7		8.6		9.6		
	45		88.3	32.4	8.6		9.7		10.8		
	50	9	79.4	36	9.6		10.8		12		
	55		71.6	39.6	10.6	764.9	11.8	853.2	13.2	951.2	
	60		65.7	43.2	11.5		13		14.4		
	65		60.8	46.8	12.5		14		15.6		
	70		56.9	50.4	13.4		15.1		16.8		
	75		53	54	14.4		16.2		18		
	80		50	57.6	15.4		17.3		19.2		
	90		44.2	64.8	17.3		19.4		21.6		
	100		39.2	72	19.2		21.6		24		
	20		245.2	14.7	3.8		4.3		4.8		
	20 25		196.1	18	4.8		5.4		6		
	30		163.8	21.6	5.8		6.5		7.2		
	35		140.2	25.2	6.7		7.5		8.4		
	40		122.6	28.8	7.7		8.6		9.6		
	45		108.9	32.4	8.6		9.7		10.8		
	50		98.1	36	9.6		10.8				
	55		89.2	39.6	10.6		11.8		12 13.2		
20		10				941.4		1050.1	14.4	1170 0	
20	60	10	81.4	43.2	11.5	01.54	13	1059.1		1176.8	
	65		75.5	46.8	12.5		14		15.6		
	70		69.6	50.4	13.4		15.1		16.8		
	75		65.7	54	14.4		16.2		18		
	80		61.8	57.6	15.4		17.3		19.2		
	90		54.9	64.8	17.3		19.4		21.6		
	100		49	72	19.2		21.6		24		
	125		39.2	90	24		27		30		
	150		32.4	108	28.8		32.4		36		
	25		237.2	18	4.8		5.4		6		
	30		197.1	21.6	5.8		6.5		7.2		
22	35	11	169.7	25.2	6.7	1137.6	7.5	1274.9	8.4	1422	
22	40		148	28.8	7.7	1137.0	8.6	1214.8	9.6	1922	
	45		131.4	32.4	8.6		9.7		10.8		
	50		118.7	36	9.6		10.8		12		

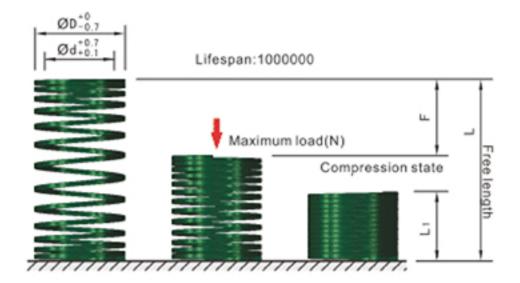




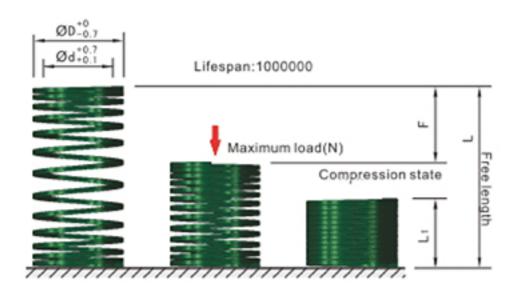
Order DSWH-D	-L
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D						10 2%	h=1 3	C21 KWG 1	6-1		
	L	d	N/mm	(mm)	Fmm	19.2% N	Fmm	21.6% N	Fmm	×24% N	@¥/P
	55		107.9	39.6	10.6	IN.	11.9	IN.	13.2	IN.	
	60		99	43.2	11.5		13		14.4		
	65		91.2	46.8	12.5		14		15.6		
	70		84.3	50.4	13.4		15.1		16.8		
	75	11	79.4	54	14.4		16.2		18		
22	80		74.5	57.6	15.4	1137.6	17.3	1274.9	19.2	1422	
	90		65.7	64.8	17.3		19.4		21.6		
	100		58.9	72	19.2		21.6		24		
	125		47.1	90	24		27		30		
	150		39.2	108	28.8		32.4		36		
	25		306	18	4.8		5.4		6		
	30		255	21.6	5.8		6.5		7.2		
	35		218.7	25.2	6.7		7.5		8.4		
	40	12.5	191.2	28.8	7.7		8.6		9.6		
	45		169.7	32.4	8.6		9.7		10.8		
	50		153	36	9.6		10.8	1657.3	12		
	55		139.3	39.6	10.6		11.9		13.2	1833.8	
	60		127.5	43.2	11.5		13		14.4		
25	65		117.7	46.8	12.5	1471	14		15.6		
2.5	70		108.9	50.4	13.4	14/1	15.1		16.8		
	75		102	54	14.4		16.2		18		
	80		95.1	57.6	15.4		17.3		19.2		
	90		85.3	64.8	17.3		19.4		21.6		
	100 125		76.5	72	19.2		21.6		24		
			60.8	90	24		27		30		
	150		51	108	28.8		32.4		36		
	175		44.1	126	33.6		37.8		42		
	25		357.9	18	4.8	1716.2	5.4		6		
	30		298.1	21.6	5.8		6.5		7.2		
	35		255.9	25.2	6.7		7.5		8.4		
	40		223.6	28.8	7.7		8.6		9.6		
	45		199.1	32.4	8.6		9.7		10.8		
	50	13.5	179.5	36	9.6		10.8	1931.9	12	2147.7	
	55		162.8	39.6	10.6		11.9		13.2		
	60		149.1	43.2	11.5		13		14.4		
27	65		137.3	46.8	12.5		14		15.6		
			127.5	50.4	13.4		15.1		16.8		
	70 75		119.6	54	14.4		16.2		18		
	80		111.8	57.6	15.4		17.3		19.2		
	90		99	64.8	17.3		19.4		21.6		
	100		89.2	72	19.2		21.6		24		
	125		71.6	90	24		27		30		
	150		59.8	108	28.8		32.4		36		
	175		51	126	33.6		37.8		42		
	25		441.3	18	4.8		5.4		6		
	30		367.7	21.6	5.8		6.5		7.2		
	35		314.8	25.2	6.7		7.5		8.4		
	40		257.6	28.8	7.7		8.6		9.6		
	45		245.2	32.4	8.6		9.7		10.8		
	50		220.6	36	9.6		10.8		12		
	55		201	39.6	10.6		11.9		13.2		
30	60	15	184.4	43.2	11.5	2118.2	13	2383	14.4	2647.8	
	65		169.7	46.8	12.5	211012	14		15.6	201110	
	70		157.9	50.4	13.4		15.1		16.8		
	75		147.1	54	14.4		16.2		18		
	80		138.3	57.6	15.4		17.3		19.2		
	90		122.6	64.8	17.3		19.4		21.6		
	100		110.8	72	19.2		21.6		24		
	125		88.3	90	24		27		30		





	DSWH-D-L				F=L×	19.2%	F=L×	21.6%	F=L	×24%	L
D	"	d	N/mm	(mm)	Fmm	N	Fmm	N	Fmm	N	@¥/
	150		73.5	108	28.8		32.4		36		
30	175	15	62.8	126	33.6	2118.2	37.8	2383	42	2647.8	
	200		54.9	144	38.4	2110.2	43.2	2000	48	201110	
	40		374.6	28.8	7.7		8.6		9.6		
	45		333.4	32.4	8.6		9.7		10.8		
	50			36	9.6		10.8		12		
	50		300.1								
	55		272.6	39.6	10.6		11.9		13.2		
	60		250.1	43.2	11.5		13		14.4		
	65		230.5	46.8	12.5		14		15.6		
	70		213.8	50.4	13.4		15.1		16.8		
	75		200.1	54	14.4		16.2		18		
35	80	17.5	187.3	57.6	15.4	2873.3	17.3	3236.2	19.2	3599	
	90		166.7	64.8	17.3		19.4		21.6		
	100		150	72	19.2		21.6		24		
	125		119.6	90	24		27		30		
	150		100	108	28.8		32.4		36		
	175		85.3	126	33.6		37.8		42		
	200		74.5	144	38.4		43.2		48		
	40		490.3	28.8	7.7		8.6		9.6		
	45		437.8	32.4	8.6	3765.8	9.7		10.8		
	50		392.3	36	9.6		10.8		12		
	55		355.3	39.6	10.6		11.9		13.2		
				43.2	11.5				14.4		
	60		326.6				13				
	65		301.3	46.8	12.5		14		15.6		
	70		280.5	50.4	13.4		15.1		16.8		
	75		261.5	54	14.4		16.2		18		
	80	20	245.2	57.6	15.4		17.3		19.2	4707.2	
	90		217.7	64.8	17.3		19.4	3765.8	21.6		
	100		196.1	72	19.2		21.6		24		
	125		156.9	90	24		27		30		
	150		130.4	108	28.8		32.4		36		
	175		111.8	126	33.6		37.8		42		
	200		98.1	144	38.4		43.2		48		
	225		87.2	162	43.2		48.6		54		
	250		78.5	180	48		54		60		
	275		71.3	198	52.8		59.4		66		
	300		65.4	220.2	57.6		64.8		72		
	50		612.9	36	9.6		10.8		12		
	55		557.2	39.6	10.6		11.9		13.2		
	60		510.9	43.2	11.5		13		14.4		
			471.5	46.8	12.5		14		15.6		
	65						45.4				
	70		437.4	50.4	13.4		15.1		16.8		
	75		408.6	54	14.4		16.2		18		
	80		383.4	57.6	15.4		17.3		19.2		
	90		340.3	64.8	17.3		19.4		21.6		
50	100	25	306.9	72	19.2	5884	21.6	5884	24	7355	
-	125	2.0	245.2	90	24	0001	27	0004	30	, 555	
	150		204	108	28.8		32.4		36		
	175		175.5	126	33.6		37.8		42		
	200		153	144	38.4		43.2		48		
	225		136.2	162	43.2		48.6		54		
	250		122.6	180	48		54		60		
	275		111.4	198	52.8		59.4		66		
	300		102	216	57.6		64.8		72		
	350		87.6	256.9	67.2		75.6		84		
							13.0		14.4		
	60		735.5	43.2	11.5		13		14.4		
60	70	30	630.6	50.4	13.4	8472.9	15.1	9541.9	16.8	10591.2	
	80		552.1	57.6	15.4		17.3		19.2		
	90		490.3	64.8	17.3		19.4		21.6		





	L	-			F=L×	19.2%	F=L×	21.6%	F=L	×24%	a v n
D		d	N/mm	N/mm (mm)	Fmm	N	Fmm	N	Fmm	N	@¥/P
	100	30	441.3	72	19.2	8472.9	21.6	9541.9	24		
	125		353	90	24		27		30	10591.2	
	150		294.2	108	28.8		32.4		36		
60	175		252	126	33.6		37.8		42		
60	200		220.6	144	38.4		43.2		48		
	250		176.5	180	48		54		60		
	300		147.1	216	57.6		64.8		72		
	350		126.1	256.9	67.2		75.6		84		
	70	38.5	747.2	51.4	13.4	10199	15.1	11473	16.8		
	80		653.8	58.7	15.4		17.3		19.2	12749	
	90		581.1	66.1	17.3		19.4		21.6		
	100		531.2	72	19.2		21.6		24		
	125		425	90	24		27		30		
70	150		354.1	108	28.8		32.4		36		
	175		303.5	126	33.6		37.8		42		
	200		265.6	144	38.4		43.2		48		
	250		212.5	180	48		54		60		
	300		177.1	216	57.6		64.8		72		
	350		151.8	252	57.6		75.6		84		